



CAPITAL TESTING AND CERTIFICATION SERVICES

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TEST REPORT

Test Method: ASTM E648-19ae1 - Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source

Rendered To: AHF Products
3840 Hempland Rd
Mountville, PA 17554
USA

Product Description: Vinyl Composition Tile Kankakee

Report Number: FRP-1286

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Test Date: 05/01/2024

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TL-224

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I. SCOPE

This test report contains the results from a specimen tested in accordance with ASTM E648, *Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source*. This fire-test-response standard measures the critical radiant flux at flame-out. It provides a basis for estimating one aspect of fire exposure behavior for floor-covering systems. The imposed radiant flux simulates the thermal radiation levels likely to impinge on the floors of a building whose upper surfaces are heated by flames or hot gases, or both, from a fully developed fire in an adjacent room or compartment. ASTM E648 is considered to be technically equivalent to NFPA 253.

II. DEFINITIONS

critical radiant flux —the level of incident radiant heat energy on the floor covering system at the most distant flame-out point. It is reported as W/cm^2 .

flame-out —the time at which the last vestige of flame or glow disappears from the surface of the test specimen, frequently accompanied by a final puff of smoke.

flux profile —the curve relating incident radiant heat energy on the specimen plane to distance from the point of initiation of flaming ignition, that is, 0 cm.

III. PROCEDURE

The test chamber is heated for a minimum of 1.5 hrs. at the beginning of each testing day. After preheating the chamber, a “dummy board” is loaded into the chamber and allowed to preheat for an additional 0.5 hrs. The dummy board is used to establish the radiant energy flux distribution that is created by the radiant panel. The panel is adjusted to yield a flux profile with a nominal maximum of $1.1 W/cm^2$ to a minimum of $0.1 W/cm^2$. After the flux profile standardization is complete, the dummy board is removed, and the chamber is allowed to equilibrate.

For each burn, the test specimen is loaded into a stainless-steel mounting frame and backed with 13 mm thick inorganic millboard. The specimen is then placed onto a horizontal mounting platform and a pilot burner is ignited. The pilot burner is kept at least 50 mm from the sample surface during the first 5 minutes of the test. At this time, the specimen is only being exposed to the radiant heat gradient that is created by the panel. After the initial 5 minutes have elapsed, the pilot burner is lowered so that it is directly impinging on the edge of the specimen that is closest to the radiant panel. The pilot burner is left in contact with the specimen for an additional 5 minutes. When 5 minutes have elapsed, the pilot is removed from the sample surface and extinguished.

The test is ended if the specimen does not propagate flame during the 5-minute exposure to the pilot burner. For specimens that do propagate flame, the test is continued until flame out or until the flame advances to the full length of the specimen. The distance of the flame travel is measured, and that distance is converted to a radiant flux value in W/cm^2 .



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IV. TEST SPECIMENS

Test specimens should be representative of the material or system which the test is intended to examine. All test specimens should be at least 250 mm (9.84 in.) wide and 1050 mm (41.33 in.) in length. Prior to testing, the specimens are conditioned in an environment that is held at 21 ± 3 °C (69.8 ± 5.4 °F) and 50 ± 5% relative humidity for a minimum of 48 hours. Carpet specimens that have been glued down are conditioned for a minimum of 96 hours.

TEST SPECIMEN INFORMATION	
Product Description	Vinyl Composition Tile Kankakee. Nominal Thickness: 0.125 in.* Tile flooring. Smooth face.
Samples Selected By	Client
Specimens Prepared By	Capital Testing
Date Received	02/16/2024
Conditioning Time (days)	40
Specimen Size (inches)	9-5/8 x 41-3/4
Finished Tile Dimensions (inches)**	12 x 12
Average Weight (lbs.)	9.3
Average Thickness (inches)	0.396
Color	Beige with white and brown streaks
Mounting Method	Specimens were adhered to ¼” cement board such that there was a central longitudinal joint and horizontal joints every 12”, beginning from the burner end. 3 and a half tiles were used per specimen. Tiles were oriented such that the streak pattern was lengthwise. Adhesive was allowed to sit until tacky per instructions. Specimens were rolled after tiles were placed. Adhesive: Armstrong S-515 Tile Strong Trowel: 1/32” x 1/16” x 5/64” U-notch Roller: 95 lbs.

* Information provided by the Client

**Test results are applicable to tiles of smaller dimensions



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IV. TEST RESULTS

AVERAGE CRITICAL RADIANT FLUX (W/cm ²)	STANDARD DEVIATION	COEFFICIENT OF VARIATION
1.00+	N/A	N/A

Test Date	05/01/2024
Flux Profile Date	05/01/2024
Test Conducted By	Victoria Gastrock

Burn Number	Maximum Burn Length (cm)	Time to Maximum Burn Length (min)	Critical Radiant Flux (W/cm ²)
1	6.2	10.00	1.00+
2	5.6	10.00	1.00+
3	5.4	10.00	1.00+

V. OBSERVATIONS

All: Blackened at burner drop. Occasional teal flames. Warped sections delaminated, clay red discoloration beyond charring, tiles pulled apart at joints. Tiles slid around while hot after removal from holders.

1: Began blistering and warping at 3:06. Tiles appeared to meld over joints at 4:16. Began darkening at 4:42, ignition at 5:08.

2: Began blistering and warping at 3:16. Tiles appeared to meld over joints at 4:20. Began darkening at 4:39, ignition at 5:10.

3: Began blistering and warping at 3:06. Tiles appeared to meld over joints at 4:14. Began darkening at 4:39, ignition at 5:08.

VI. REMARKS

Reported weights and thicknesses include the flooring material, adhesive, and ¼" cement board.

Critical radiant flux was above 1 for each specimens. Standard deviation and coefficient of variation could not be calculated.



VII. DISCUSSION

ASTM E648 Standard Language and Disclaimers

The following language was taken directly from the ASTM E648 standard. It has been included for information purposes.

The standard was developed to simulate an important fire exposure component of fires that develop in corridors or exitways of buildings and is not intended for routine use in estimating flame spread behavior of floor covering in building areas other than corridors or exitways. – ASTM E648-19ae1, Section 1.2

The test is applicable to floor-covering system specimens that follow or simulate accepted installation practice. Tests on the individual elements of a floor system are of limited value and not valid for evaluation of the flooring system. – ASTM E648-19ae1, Section 5.4

Interpreting Results

ASTM E648 results are frequently used by code officials and regulatory agencies to determine whether a product is suitable for its intended application. The test standard itself does not establish specific performance criteria or contain a classification system. The most commonly used classification system can be found in the International Code Council publication International Building Code (IBC), the National Fire Protection Association publication NFPA 101 (Life Safety Code), and the National Fire Protection Association publication NFPA 5000 (Building Construction and Safety Code).

Class	Critical Radiant Flux (CRF)
I	CRF \geq 0.45 W/cm ²
II	CRF \geq 0.22 W/cm ²

Other applications may only specify the minimum allowable critical radiant flux. For example, in rail applications, NFPA 130 (Standard for Fixed Guideway Transit and Passenger Rail Systems) and the Federal Railroad Administration's 49 CFR Part 238 specify a minimum allowable critical radiant flux of 0.5 W/cm². The US Navy's MIL-STD-1623 specifies a minimum allowable critical radiant flux of 0.45 W/cm² for floor covering materials that will be used on naval ships.

The classifications and performance criteria above do not preclude a material from being otherwise classified by the authority having jurisdiction (AHJ).



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VIII. AUTHORIZED SIGNATURES

Report Written By:

Victoria Gastrock
Lab Technician I

05/07/2024

Date

Reviewed and Approved By:

Chris Palumbo
Sr. Manager of Product Testing

05/29/2024

Date

IX. REVISION HISTORY

Revision Number	Date	Summary
0	05/29/2024	Original Report Issued

X. ACCREDITATION

Capital Testing and Certification Services is an ISO/IEC 17025 accredited testing laboratory whose scope includes ASTM E648. Accrediting Body: International Accreditation Service, Inc. (IAS). Testing Laboratory TL-224.